

TROUBLESHOOTING GUIDE

1. ENGINE

※ This guide is not intended to cover every conditions, however many of the more common possibilities are listed.

Trouble	Service	Remark
The engine oil pressure lamp lights ON when engine speed is raised after completion of warm up.	<ul style="list-style-type: none"> • Add the oil to the specified level. • Replace the oil filter cartridge. • Check oil leakage from the pipe or the joint. • Replace the monitor. 	
Steam is emitted from the top part of the radiator (the pressure valve). Coolant level warning lamp lights ON.	<ul style="list-style-type: none"> • Supply the coolant and check leakage. • Adjust fan belt tension. • Wash out inside of cooling system. • Clean or repair the radiator fin. • Check the thermostat. • Tighten the radiator cap firmly or replace the packing of it. • Replace the monitor. 	
The engine does not start when the starting motor is turned over.	<ul style="list-style-type: none"> • Add fuel. • Repair where air is leaking into fuel system. • Check the injection pump or the nozzle. • Check the valve clearance. • Check engine compression pressure. • In cold weather, check if fuel warmer system is working normal. 	Refer to the pages 3-34, 4-4 and 4-8.
Exhaust gas is white or blue.	<ul style="list-style-type: none"> • Adjust to specified oil quantity. • Replace with specified fuel. 	
Exhaust gas occasionally turns black.	<ul style="list-style-type: none"> • Clean or replace the air cleaner element. • Check the nozzle. • Check engine compression pressure. • Clean or replace the turbocharger. 	
Combustion noise occasionally changes to breathing sound.	<ul style="list-style-type: none"> • Check the nozzle. 	
Unusual combustion noise or mechanical noise.	<ul style="list-style-type: none"> • Check with specified fuel. • Check over-heating • Replace the muffler. • Adjust valve clearance. 	

2. ELECTRICAL SYSTEM

Trouble	Service	Remark
Lamp does not glow brightly even when engine runs at high speed. Lamp flickers while engine runs.	<ul style="list-style-type: none"> • Check for loose terminals and open-circuit wiring. • Adjust belt tension. 	
Battery charging lamp does not go out even when engine runs at high speed.	<ul style="list-style-type: none"> • Check the alternator. • Check and repair wiring. 	
Unusual noise is emitted from the alternator.	<ul style="list-style-type: none"> • Check the alternator. 	
Starting motor does not turn when starting switch is turned ON.	<ul style="list-style-type: none"> • Check and repair the wiring. • Charge the battery. • Check the starting motor. • Check the safety relay. 	
The pinion of the starting motor keeps going in and out.	<ul style="list-style-type: none"> • Charge the battery. • Check the safety relay. 	
Starting motor turns the engine sluggishly.	<ul style="list-style-type: none"> • Charge the battery. • Check the starting motor. 	
The starting motor disengages before the engine starts up.	<ul style="list-style-type: none"> • Check and repair the wiring. • Charge the battery. 	
The engine warming up lamp does not go ON.	<ul style="list-style-type: none"> • Check and repair wiring. • Check the monitor. 	
The engine oil pressure lamp does not light up when engine is stationary (when the starting switch is in ON position.)	<ul style="list-style-type: none"> • Check the monitor. • Check the caution lamp switch. 	
Battery charging lamp does not light up when the engine is stationary. (when the starting switch is in ON position.)	<ul style="list-style-type: none"> • Check the monitor. • Check and repair the wiring. 	

3. OTHERS

1) OTHERS

Trouble	Service	Remark
Track slip out of place. Excessive wear of the sprocket.	<ul style="list-style-type: none"> Adjust tension of track. 	
Bucket either rises slowly or not at all.	<ul style="list-style-type: none"> Add oil to specified level. 	
Slow speed of travel, swing, boom, arm and bucket.	<ul style="list-style-type: none"> Add oil to specified level. 	
Unusual noise emitted from pump.	<ul style="list-style-type: none"> Clean the hydraulic tank strainer. 	
Excessive oil temperature rise of hydraulic oil.	<ul style="list-style-type: none"> Clean the oil cooler. Adjust fan belt tension. Add oil to specified level. 	

2) R520LC-9S FS (FRONT SHOVEL)

Trouble	Service	Remark
Poor hydraulic system performance	<ul style="list-style-type: none"> Hydraulic oil not at operating temperature. Engine speed too low. Reservoir low on oil. Restrictions in lines. Cooling circuit, pump control system and/or pilot control circuit defective. Internal leakage. (control blocks, valves or power units.) Pressure lines twisted or kinked. Spool not in full stroke. Relief valve defective, or out of adjustment. Worn cylinders. Defective hydraulic pump. 	
Jerky motion of power cylinders	<ul style="list-style-type: none"> Piston rod bent. Piston sticking. Inside diameter of cylinder tube partially increased or scored. Air in control circuit. Oil too cold. Valve spool sticking, centering springs defective. Pump and/or engine control system defective. Valve of power circuit defective. 	
Noisy operation	<ul style="list-style-type: none"> Incorrect lubricant or oil level too low. Bearings scored or damaged. Sun gear teeth excessively worn or damaged. Bearings of planetary pinions worn. 	

※ In the event of equipment failure stop all work, move the equipment to a safe place and contact the Hyundai distributor.